

# **SOUTH PRODUCTION NOTES**

**November 25, 2014  
11-7 Shift**

**BASF EMPLOYEES  
33 Last Recordable  
513 Last Lost Time**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.**

## **#1 MED / Si-1624:**

Running- continue keep 5 bags ahead of Calciner. **We will run until the Hi Sil is out.**

Midnight shift:

Day shift: Down due to manpower. Also, we had 10 bags on the floor.

Afternoon shift: #1 calciner hopper Hoist repaired

## **#1 RC / SI-1624:**

**Do not write on the bags anymore. These are finished bags that need to be shipped. If any bags are questionable, write it on a sheet of paper and put it in the label holder. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Starting to repack bags of material that are good. Some bags will need to be refired(list and order coming soon).**

Midnight Shift: Continue. Midnight SA was 96

Day shift: Continued. Starting to repack bags of material that are good. Some bags will need to be re-fired (list and order coming soon).

Afternoon shift: Repacked some bags, there were 3 or 4 bags with white material on the bottom of the bag, they have been sampled and are sitting on the first floor with a HOLD label on them.

**Exhaust to F1**

## **#2 MED line / Cu-0860:**

Continue. Be sure to use wet mix on every batch. Lot 486-487 is -in pass.

In the powder room, use only bags without an X on them.

Do not use drum for barrel cleaning.

Midnight shift:

Day Shift: Down due to manpower.

Afternoon Shift: Continued

**#2 RC/ Cu 0860:**

Continue as feed available, Bladder on bag off station should be working now.

Midnight shift:

Day Shift: Started the feed.

Afternoon Shift: Continued

**Exhaust to F1**

**#3 MED/ D-1708:**

Continue to run.

Midnight shift:

Day Shift: Down due to manpower (20 bags on the floor also).

Afternoon Shift: continued. Replaced Pins

**#3 RC / D-1708:**

Continue. Call out maintenance if repairs are needed. Monitor fines and advise John. Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets

Midnight shift:

Day shift: Continued.

Afternoon Shift: Fines Screen changed to 10 mesh - Keeps kicking out –

Maintenance looking at

**Exhaust to CTO**

**#4 RC / D-5253:**

Out of feed. Samples have been missing, Verify that you are sampling per MOD.

Midnight shift: Feed as material available

Day Shift: Continued. Last bag hanging other than the bag that is on the National dryer scale.

Afternoon Shift: continued

**Exhaust to Trimer**

**#5 RC / Cu-3818:**

**Make sure to get your surface areas!**

Roto-lock repaired- Keep an eye on the discharge end. Begin feeding the “refire” bags with painted “X” on them in Al Gel. These bags do not need to be remade...add them to current lot. More phibrotech material is on site.

Midnight Shift:

Day shift: Worked on unplugging. Need to evaluate if there is water getting into the air lines.

Afternoon shift: Running

**Exhaust to 5A DC**



### **#6 RC & Dryer / D-0756**

Use Auto Sampler for bags. 32 oz and a 16 oz grab for every bag. Bag rack Raised to accommodate bags and keep from backing up chute. Screen Changed to 14 Mesh per John, Be Sure to Check Weigh all bags and fill out sheet by Scale,

Midnight shift:

Day Shift: Continued.

Afternoon shift: continued

**Exhaust to Sly Scrubber**

### **6 Tank /D-5253**

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift:

Day Shift: AMT bags found(buried in B-16 and wrapped in plastic). Making tank second part of shift.

Afternoon shift: Watching Temps

### **New Pfaudler / D 5253**

Gear have been fixed and Pfauder is operational. Vacuum and Pipe should be repaired by Saturday Afternoon.

Drum set up for drainage- see revised batch sheet.

Midnight shift:

Day shift: AMT bags found(buried in B-16 and wrapped in plastic). Making tank second part of shift.

Afternoon Shift: Made Batch

### **7 Tank AMT**

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

### **Old Pfaudler / D-0756:**

Running. Continue to run to keep up with #6 Dryer/Calciner

Midnight Shift:

Day Shift: Continued. Make sure buggies are covered.

Afternoon shift: Continued

### **National Dryer: D-5253**

Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!

Midnight Shift:

**Day shift: Fed remaining material from totes.**

**Afternoon Shift: Kicked out a few times, Feeding Late in shift**

### **PK Blender/AI 3915:**

**Continue as manpower is available. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.**

**Midnight Shift:**

**Day shift: The screw fitting that holds the PK lid on is stripped. W.O.W.**

**Afternoon shift: Lid needs repaired**

### **Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned and Contractors finished with Sprinkler work**

**Midnight shift: NA**

**Day shift: NA**

**Afternoon shift: NA**

### **Tower 3/ Cu 0860:**

**Running**

**Midnight Shift:**

**Day shift: Loaded and running. About another 20 hours.**

**Afternoon shift: running**

### **Tower 6 / Cu 0860:**

**Running**

**Midnight Shift:**

**Day shift: Loading late on first shift.**

**Afternoon shift: Running**

### **North Screener / Cu-0860:**

**Change to Cu-0860. Keep running**

**Midnight shift:**

**Day shift: Continued.**

**Afternoon shift: continued**

### **South Screener / Cu-0860:**

**Change to Cu-0860. Keep running**

**Midnight shift:**

**Day shift: Continued.**

**Afternoon Shift: Continued**

### **#2662 (west) Pill Machine / AI-3915 T 5/32:**

**Running, when able.**

**Midnight shift:**

**Day Shift: Down(manpower).**  
**Afternoon shift: Running**

**#2664 (east) Pill Machine / Al-3915 T 5/32:**

**Running, when able.**  
**Midnight shift:**  
**Day Shift: Down(manpower).**  
**Afternoon shift: Running**

**TK #2 / V 2010 P :**

**BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki**  
**Midnight shift:**  
**Day Shift: Continued.**  
**Afternoon shift: Continue**

**TK #4 / Cu 0203:**

**Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector. Should be done loading sometime Tuesday Afternoon**  
**Midnight shift: Continue**  
**Day Shift: Continued. More material found.**  
**Afternoon shift: Continued.**

**Harrop Kiln / Al 3920:**

**Al 3920 - 90 min Cart**  
**Midnight shift: Continue**  
**Day Shift: Continued.**  
**Afternoon shift: Continue**

**Building 27 Belt Filter / Cu 6081:**

**Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**  
**Midnight shift:**  
**Day shift: Still on hold until tunnel kiln #4 finishes.**  
**Afternoon Shift: Hold**

### **Priorities:**

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums